

Safety Data Sheet

acc. to 29 CFR 1910.1200 (OSHA Hazcom 2012)

Issued on 08/12/2020

Edition number 3

Reviewed on 08/12/2020

1 Identification

Product identifier**Trade name:** Vascomill HD 20**Article number:** 03263-05**Relevant identified uses of the substance or mixture and uses advised against**

No further relevant information available.

Application of the substance / the preparation:

For industrial use only

Metal working fluid

Details of the supplier of the safety data sheet**Manufacturer / Supplier:**

BLASER SWISSLUBE, Inc.

31 Hatfield Lane

Goshen, NY 10924

USA

Phone: +1 (0) 845 294 32 00

Fax : +1 (0) 845 294 31 02

Mailto: mailboxusa@blaser.com

Information department:

Product Safety Department

E-mail: sds@blaser.com

Emergency telephone number:

For advice on chemical emergencies, spillages, fires or exposures: +1 866 928 0789 (Toll free).

2 Hazard(s) identification

OSHA/HCS status

This material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture Not classified.**Label elements****GHS label elements** The product does not meet the criteria which leads to a labeling.**Hazard pictograms** not applicable**Signal word** not applicable**Hazard statements** not applicable**Other hazards** None

3 Composition/information on ingredients

Chemical characterization: Mixtures**Description:**

Mixture of the substances listed below with nonhazardous additions.

Mixture of highly viscous aliphatic hydrocarbons, not readily volatile, and chlorinated paraffins (>C₂₀).**Declarable components:****CAS no.**

not applicable

Additional information:

The specific chemical identity and/or exact percentage concentration of proprietary components is withheld as a trade secret.

4 First-aid measures

Description of first aid measures**General information:** No special measures required.**After inhalation:** Not applicable, as the concentrate is not volatile.**After skin contact:** Generally the product does not irritate the skin.

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After eye contact: Rinse opened eye for several minutes under running water.**After swallowing:** If symptoms persist consult doctor.**Information for doctor:****Most important symptoms and effects, both acute and delayed** No further relevant information available.**Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

5 Fire-fighting measures

Extinguishing media**Suitable extinguishing agents:** CO₂, extinguishing powder or water spray. Fight larger fires with water spray.**For safety reasons unsuitable extinguishing agents:** Water with full jet**Special hazards arising from the substance or mixture** No further relevant information available.**Advice for firefighters****Protective equipment:** No special measures required.**Additional information** Cool endangered receptacles with water spray.

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures Not required.**Environmental precautions:** Do not allow to enter sewers/ surface or ground water.**Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Reference to other sections

No dangerous substances are released.

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

Handling:**Precautions for safe handling**

The product is not subject to classification.

Observe the general safety regulations when handling chemicals.

Information about protection against explosions and fires: No special measures required.**Conditions for safe storage, including any incompatibilities****Storage:****Requirements to be met by storerooms and receptacles:** Store only in the original receptacle.**Information about storage in one common storage facility:** Store away from oxidizing agents.**Further information about storage conditions:**

Protect from heat and direct sunlight.

Optimal storage temperature between 5°F and 104°F

Minimum shelf life: In closed, original container, at least 36 months.

Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

Additional information about design of technical systems: No further data; see item 7.**Control parameters****Components with limit values at the workplace:**NIOSH Recommended exposure limit for Metalworking fluids: 0.5 mg/m³ (particulate)**Additional information:** The lists that were valid during the creation were used as basis.

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Exposure controls**Personal protective equipment:****General protective and hygienic measures:**

The usual precautionary measures for handling chemicals should be followed.

Respiratory Protection: Not required.**Protection of hands:**

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves (recommended): Suitable protective gloves: Nitrile gloves, minimum thickness of 0.3 mm.**Breakthrough time of glove material:**

The exact breakthrough time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection (recommended):

Eye protector with side protection (framed eyeglasses) ANSI Z87.1 – 2010

Use of tight fitting goggles

Body protection (recommended): Protective work clothing

9 Physical and chemical properties

Information on basic physical and chemical properties**General Information****Appearance:**

| | |
|------------------------|----------------------|
| Form: | Fluid |
| Color: | Amber colored |
| Odor: | Weak, characteristic |
| Odor threshold: | Not determined. |

pH-value: Not applicable.**Change in condition:**

| | |
|-------------------------------------|--|
| Melting point/Melting range: | Not applicable |
| Boiling point/Boiling range: | >300 °C (>572 °F) (DIN 51751 / ASTM D86) |

Flash point: 220 °C (428 °F) (ISO 2592 / ASTM D92)**Evaporation rate** Not determined.**Flammability (solid, gaseous):** Not applicable.**Explosion limits (@1013 mbar):**

| | |
|---------------|-----------------|
| Lower: | Not determined. |
| Upper: | Not determined. |

Oxidizing properties Not applicable.**Relative density** 0.95 @ 68°F (20°C) (DIN 51757 / ASTM D1217)**Vapor density** Not applicable.

Not determined.

Evaporation rate Not determined.**Solubility in / Miscibility with**

| | |
|---------------|------------|
| Water: | Insoluble. |
|---------------|------------|

Partition coefficient (n-octanol/water): Not determined.**Auto-ignition temperature:** Product is not selfigniting.**Decomposition temperature:** Not determined.**Viscosity**

| | |
|-------------------------------------|---------------------------------|
| Kinematic at 40 °C (104 °F): | 20 mm²/s (ISO 3104 / ASTM D445) |
|-------------------------------------|---------------------------------|

VOC content: 3.0 g/l (ASTM E1868-10)

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Other information: none
No further relevant information available.

10 Stability and reactivity

Reactivity None known if used as directed.

Chemical stability Stable under recommended storage conditions.

Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

Possibility of hazardous reactions Reacts with strong oxidizing agents.

Conditions to avoid No further relevant information available.

Incompatible materials: No further relevant information available.

**Hazardous decomposition products
(in case of fire or oxidation):**

Carbon monoxide and carbon dioxide

Chlorine compounds

Sulfur oxides (SO_x)

Additional information:

No hazardous decomposition products can be expected when properly handled and stored.

Release of flammable substances in distillation systems with solvent recovery possible.

Risk of accumulation in the solvent circuit.

Formation of trimethyl pentene possible.

Formation of hydrogen sulfide possible.

11 Toxicological information

Information on toxicological effects

Acute toxicity:

LD/LC50 values that are relevant for classification:

> 2000 - < 5000 mg / kg (oral, rat)

> 5,100 mg/m³ 4h (inhalation, rat)

Primary irritant effect:

on the skin: No irritant effect.

on the eye: No irritating effect.

Sensitization: No sensitizing effects known.

Additional toxicological information:

The product is not subject to classification according to internally approved calculation methods for preparations:

When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.

IARC (International Agency for Research on Cancer)

None of the ingredients is listed in groups 1, 2A, or 2B.

NTP (National Toxicology Program)

None of the ingredients are listed.

12 Ecological information

Toxicity

Aquatic toxicity: No further relevant information available.

Persistence and degradability biodegradable

Behavior in environmental systems:

Bioaccumulative potential No further relevant information available.

Mobility in soil No further relevant information available.

Additional ecological information:

General notes: Do not allow product to reach ground water, water course or sewage system.

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Results of PBT and vPvB assessment**PBT:** Not applicable.**vPvB:** Not applicable.**Other adverse effects** No further relevant information available.**13 Disposal considerations****Waste treatment methods****Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Used containers**Recommendation:** Disposal must be made according to official regulations.**14 Transport information****UN-Number****DOT, IMDG, IATA**

Not regulated

DOT, IMDG, IATA

Not regulated

DOT, IMDG, IATA**Hazard Classification:**

Not regulated

DOT, IMDG, IATA

Not regulated

Environmental hazards**Marine pollutant (according to IMDG):** No**Special precautions for user**

Not applicable.

Transport/Additional information:

Not hazardous according to the above specifications.

IATA

IATA Dangerous Goods Regulation (DGR): latest edition

UN "Model Regulation":

Not regulated

15 Regulatory information**Safety, health and environmental regulations/legislation specific for the substance or mixture:****SARA (Superfund Amendments and Reauthorization)****Section 355 (extremely hazardous substances):**

None of the ingredients are listed.

Section 313 (Specific toxic chemical listings):

This product does not contain a chemical that are listed in Section 313.

TSCA (Toxic Substances Control Act):

All ingredients are listed on the U.S. TSCA inventory or exempt from premanufacture notice requirements.

California Proposition 65

This product contains one or more chemicals listed under California Proposition 65. Such chemicals are not used as raw materials in the product formulation but rather are typical impurities.

Carcinogenic categories:**EPA (Environmental Protection Agency)**

None of the ingredients are listed.

NIOSH-Carcinogen list

None of the ingredients are listed.

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California SCAQMD Rule 1144:

Category: Metalworking Fluid – Metal Removal – General. Recordkeeping requirement: Super Compliant.
 (< 50 g/L VOC @ max. use concentration)

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

H.R.2420 (RoHS):

This product fulfill the H.R.2420 requirements in that the EDEE Act regulated materials are absent or their concentrations are significantly below regulatory thresholds.

IP346:

The mineral oil used in this product passes IP346 for DMSO extractable PAH's (Polycyclic aromatic hydrocarbons).

BSE/TSE:

Materials and/or synthetically modified materials which are of animal origin from bovine, ovine, goats, cats, dogs, deer, elk and/or mink, are NOT included in this product.

NFPA ratings (scale 0-4)

Health = 0
 Fire = 1
 Reactivity = 0

Department issuing SDS: Product Stewardship

Editor's notice:

The above mentioned data correspond to our present state of knowledge and experience. The safety data sheet serves as description of the products in regard to necessary safety measures. The indications have not the meaning of guarantees on properties.

Abbreviations and acronyms:

ICAO: International Civil Aviation Organisation
 RoHS: Restriction of Hazardous Substances
 ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 DOT: US Department of Transportation
 IATA: International Air Transport Association
 GHS: Globally Harmonised System of Classification and Labelling of Chemicals
 ACGIH: American Conference of Governmental Industrial Hygienists
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 VOC: Volatile Organic Compounds (USA, EU)
 ISO: International Organisation for Standardisation
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 DMSO: Dimethyl sulphoxide extract
 IP 346: Institute of Petroleum and related for testing methods for petroleum and fuel products.
 PBT: Persistent, Bioaccumulative and Toxic chemicals
 vPvB: very Persistent and very Bioaccumulative chemicals
 NIOSH: National Institute for Occupational Safety and Health
 OSHA: Occupational Safety and Health Administration
 ATE: Acute Toxicity Estimate

*** Data compared to the previous version altered.**

The asterisk (*) on the left side indicate the respective changes from the previous version.